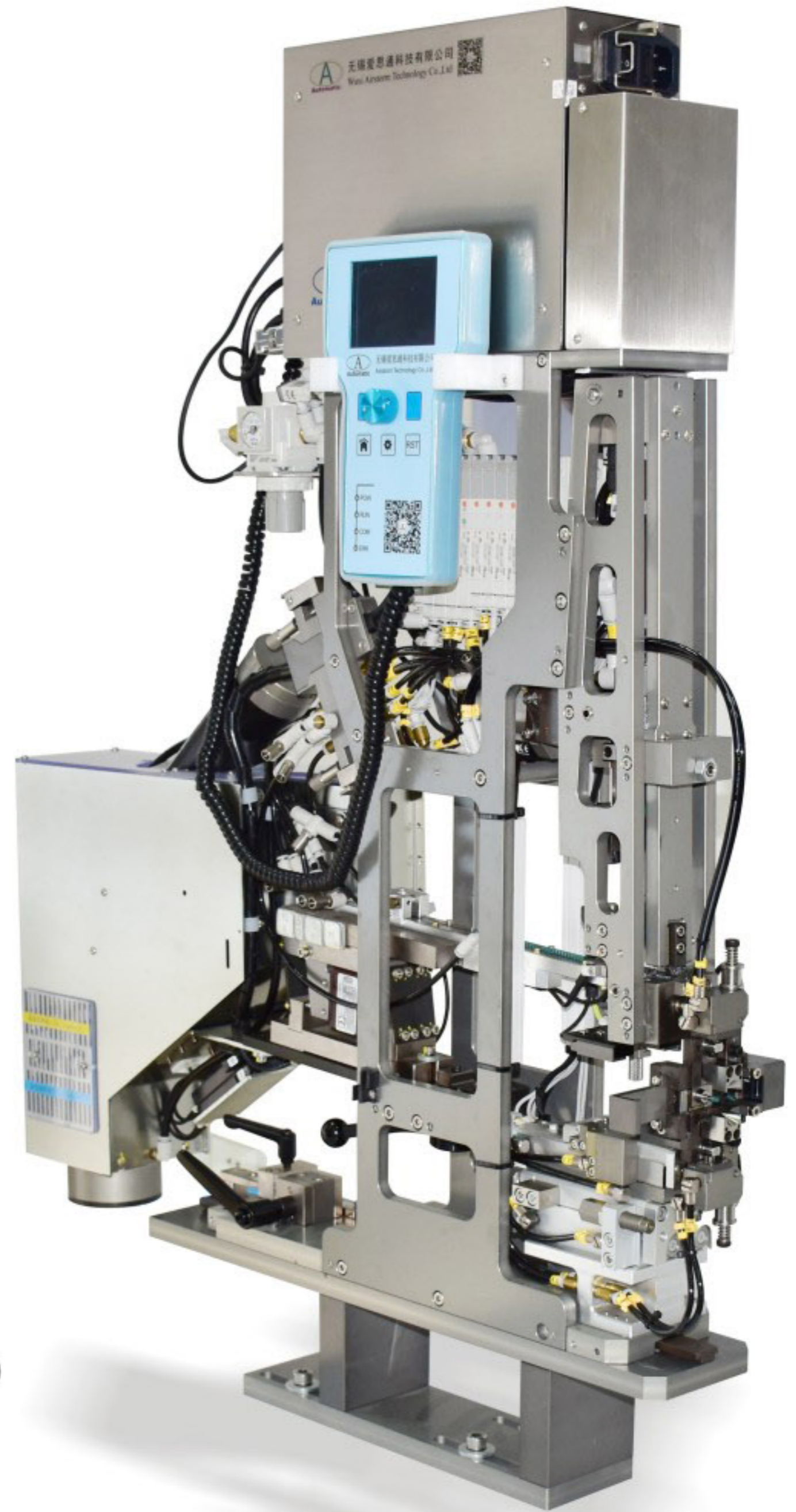




### Advantage/优点

- 1,模块化设计, 可生产不同Seal  
Modular concept design
- 2,扁平设计, 只需10CM空间  
Slim Design
- 3,快速, 有效, 无工具换型  
Quick and reliable changeover without tooling help
- 4,0.22S一个防水栓  
Cycle time 0.22S per Seal
- 5,可装于多种Cutting设备上  
Suitable for different Cutting Machine
- 6,硬壳,MINI等seal  
Hard, oval ,mini and big seals can be processed
- 7,新S14, 免调整, 检测有无  
New S14, No adjust, precheck seal missing
- 8,SealCheck, 检测位置, 有无, 刺破(线上, 可选)  
SealCheck, Seal position, missing & piercing on wire ( option )



示意图片已包含部分选项  
Picture Included option

# ASM400

## 防水栓 (Seal) 自动安装机 Automatic Sealing Machine

# ASM-400

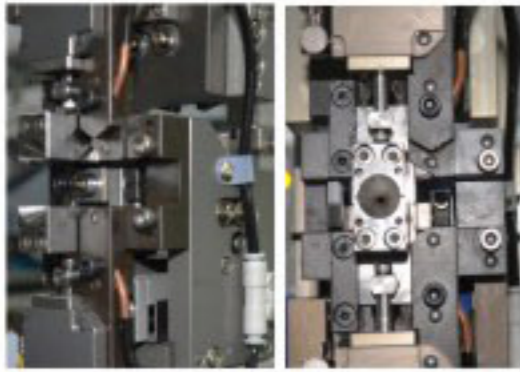
## Application/应用



ASM400 is used for assembly the Seal on wire as a station on Cutting Machine. For example Komax, Schleuniger, Artos, Makfil

ASM400应用于汽车线束的防水栓SEAL组装，其安装于自动开线机作为一个工作站，例如KOMAX,Schleuniger,Artos,MAKFIL 等品牌的自动开线机案。

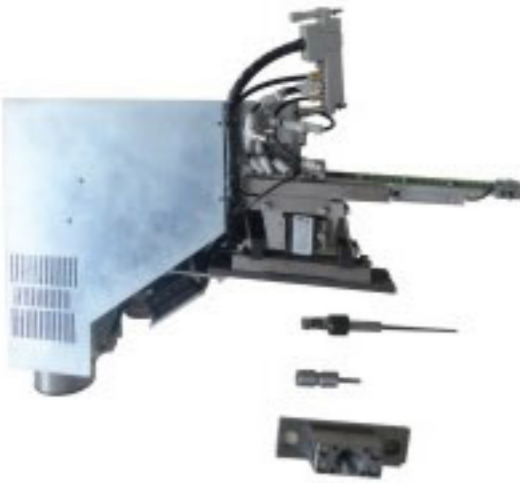
## Concept/原理



Seals are picked by pin into tube, then inside the Seal Jaws. When the cable insert into the hole, the seals finally get on the cable.

针从轨道中取防水栓，将防水栓转移到管上，再将装上防水栓的管子放于爪中，爪上有圆锥状导线孔。线穿入导线孔，抽出管，防水栓就落在线上。可以先剥皮再穿防水栓。

## Modular/模块



You only need to change one Tube,two Jaws,and one Track while changeover. Without tooling help, it is easy and quick to do the changeover.

防水栓换型仅需更换轨道、针、管、爪。十分方便快捷。无需工具，二分钟换型。

## Seal Cleaner/去油机

机型适用自动机



- 1,Passive Rotoary-cover/遮盖可被动式旋转
- 2,Air input for best cleaning result/气动搅拌清洁
- 3,Dual Brushless motor/双无刷马达
- 4,Removable seal container/可移开式滚筒
- 5,Special Rubber Wheel/特殊橡胶防滑轮

- 1. KOMAX
- 2. SCHLEUNIGER
- 3. THB
- 4. ARTOS
- 5. Others

## Technical Spec/技术参数

Cable Diameter/线外径	1-6mm
seal size/防水栓尺寸	Diameter & Height < 17mm (高度和外径小于17mm)
Processing Time/加工时间	Approx. 0.22s
Total cycle time/机器循环时间	Approx. 0.9 s (depend on Air Pressure)
Power/电源	100~220VAC 50HZ 200W
Compressed Air /气源	5.5~7Bar
Packing Dimension /包装尺寸	L1000*W800*H350mm
Weight With Packing/重量	20KG

Important Notice:AST recommends that samples be submitted in cases where there is doubt as to the processing capabilities of a particular machine.